### **BAUXITE RESOURCES LIMITED**



ABN 72 119 699 982

ASX/MEDIA RELEASE 19 NOVEMBER 2012

# PROGRESS AT FELICITAS BAUXITE PROJECT – EXTENSIONAL DRILLING PROGRAM UNDERWAY Key Points:

- CSIRO has completed preliminary bauxite characterisation analysis of the north Darling Range bauxite resources – initial assessments encouraging.
- Commencement of the next round of drilling at Felicitas bauxite deposit designed to;
  - define additional JORC bauxite resources above the 73.3M tonnes (indicated and inferred)
     announced in June 2012.
  - o gain samples for density determination ,assist resource modeling ,and
  - o define both a bauxite refinery grade resource and a direct shipping of bauxite option.

Bauxite Resources Limited (ASX: BAU) ("BRL" or "the Company") is pleased to provide an update on bauxite resource definition and development activities at its Felicitas project (BRL 30%), in the Company's northern Darling Range tenement area in Western Australian. This follows an update from Bauxite Alumina Joint Ventures Pty Ltd ("BAJV"), managers of the Felicitas Project, which forms part of the joint venture between BRL and Yankuang Resources Pty Ltd ("Yankuang").

Following the announcement of an initial **73.3 million tonnes** (Mt) bauxite resource at the Felicitas Project in June 2012, BAJV has engaged **CSIRO** to carry out preliminary bauxite characterisation analysis on all BAJV's northern Darling Range resources. This work has now been completed and the data is being analysed by independent consultants engaged by BAJV. Whilst too early to be definitive, the results viewed to date encourage the Company's positive view of the northern resources and the Felicitas deposit in particular.

In order to identify the extent of the mineralisation potentially available at the Felicitas deposit, a new phase of activity has commenced. A program of work consisting of 6029 holes on a 80x80 metre spacing for a total of 28,662 metres is scheduled from November 2012 to the end of June 2013. This drilling program will cover an area of predominantly cleared farmland of approximately 3,300 hectares with the following aims;

- to test the lateral extension of the Felicitas deposit. The deposit is considered to have further resource growth potential as drilling programs to date have only tested a relatively minor proportion of mapped laterite within exploration licenses E70/3159, E70/3900 and E70/4021;
- to gain samples for density determination and to provide variography data to assist resource modelling. This work is required in order to increase confidence of the JORC resource; and
- to define both a bauxite refinery grade source option and a direct shipping of bauxite option

It is anticipated that this program will include both vacuum and diamond drilling with the areas to be tested as shown in Figure 3 below.

#### The current 73.3 Mt Felicitas bauxite resource is;

- situated on a small number of large private landholdings;
- located approximately 100km north east of Perth being 10km from the town of Wundowie;
- the majority of the resource defined to date is less than 5km from existing rail infrastructure with its closest point within 1km of the existing rail link to Fremantle/Kwinana Port approximately 100km away, and
- the area is bounded to the west by state forest, to the north and east by existing quarry operations, and to the south by farmland.

The Company considers that extension of the Felicitas resource will assist the BAJV in achieving its stated aim of defining a refinery grade bauxite deposit to underpin the prospects of development of a long term alumina refinery for the joint venture. Whilst considerable effort will still be required to achieve this objective the Company is very pleased with the results achieved by the BAJV team thus far.



The Company also notes that portions of this deposit are likely to meet the minimum criteria for DSO bauxite suitable for direct sales to third parties either locally or via export to a growing market in China that has a demonstrated supply deficit. The above program will form an important part of detailed technical and economic studies aimed at defining direct shipping and refinery options for the Felicitas bauxite.

#### **Current Felicitas Resource Details**

The Felicitas deposit is situated on granted exploration tenements E70/3159, E70/3900 and E70/4021. It is comprised of a bauxite horizon of 2m to 16m thickness that is typically covered by 0.5m to 2m of loose overburden. The initial resource estimate, completed by Runge Limited, was based on 3,624 vertical holes drilled for 24,085 metres on a nominal 80m x 80m drill pattern. The available alumina and reactive silica results quoted are based on low temperature bomb analysis (143°C), and the results indicate that the majority of alumina present is as the tri-hydrate mineral gibbsite.

The deposit exhibits relatively low reactive silica levels, and the ratios of available alumina to reactive silica of nearly 16:1 are considered to be suitable in either a low temperature or a high temperature refinery.

The deposit is considered to have further resource growth potential as drilling programs to date have yet to fully test the lateral extent of the mineralisation and it is therefore not closed off. Table 1 below provides the current (June 2012) JORC categorised bauxite resources at Felicitas.

Table 1: Current Felicitas Deposit Resource Classification (June 2012)

JORC Classification	Quantity <sup>(2)</sup> (000,000) tonnes	Al <sub>2</sub> O <sub>3 (total)</sub> %	Al <sub>2</sub> O <sub>3(av)</sub> (1) %	SiO <sub>2(r)</sub> (1) %	SiO <sub>2(total)</sub> %	Al <sub>2</sub> O <sub>3 (av) :</sub> SiO <sub>2 (r)</sub>
Indicated	20.9	39.2	30.6	1.5	5.8	20.4
Inferred	52.4	39.2	30.1	2.0	9.1	15.1
Total (Ind & Inf)	73.3	39.2	30.3	1.9	8.2	15.9

- 1. Available Al<sub>2</sub>O<sub>3</sub> and reactive SiO<sub>2</sub> determined using Bomb test at 143°C to replicate low temperature Bayer process method
- 2. See Table 2 for bauxite rights to individual deposits
- 3.  $Al_2O_3(av)$  = available alumina,  $SiO_2(r)$ = reactive silica at  $143^{\circ}C$
- 4. At 25% lower cut off grade Al<sub>2</sub>O<sub>3</sub>(av)

The Felicitas deposit is the largest of the resource bases that BRL and its joint venture partners have defined within the northern Darling Range of Western Australia. Table 2 below provides a summary of the total bauxite resources, the relevant joint venture and the portion of the resource attributable to BRL.



Table 2: BRL Bauxite Projects in south west Western Australia – Resource Summary Table

Deposit & Classification	Size	Al <sub>2</sub> O <sub>3 (total)</sub>	Al <sub>2</sub> O <sub>3 (available)</sub>	SiO <sub>2 (reactive)</sub>	JV & Resource Details #
	Mt	%	%	%	
Felicitas					
Indicated	20.9	39.2	30.6	1.5	BAJV (Jun 2012)
Inferred	52.4	39.2	30.1	2.0	BAJV (Jun 2012)
Cardea 3 (BAJV)					
Indicated	3.5	42.5	31.1	3.2	BAJV (Nov 2011)
Inferred	7.0	41.0	30.1	3.5	E70/3432
Minerva					
Inferred	2.2	38.7	28.9	3.9	BAJV (Aug 2011)
Aurora					
Indicated	7.0	43.5	33.0	3.1	BAJV (Apr 2011)
Inferred	4.4	41.3	30.2	4.0	
Rusina					
Inferred	3.7	40.3	29.1	5.3	BAJV (Apr 2011)
Juturna					
Inferred	8.2	40.2	29.9	3.9	BAJV (Jun 2011)
Vallonia					
Inferred	1.5	36.6	28.0	3.9	BAJV (Jun 2011)
Cronus					
Inferred	2.8	39.3	28.3	2.8	BAJV (Jul 2012)
BAJV sub-total	113.6	39.8	30.3	2.5	
Cardea (1&2)					
Inferred	6.4	41.8	29.3	4.3	HDMJV (Aug 2011)
Cardea 3 (HDM)					
Indicated	1.1	42.8	30.0	4.0	HDMJV (Nov 2011)
Inferred	6.2	40.3	28.9	4.4	E70/3160
Ceres					
Inferred	15.0	40.9	31.7	3.0	HDMJV (Jul 2012)
HDM sub-total	28.7	41.0	30.5	3.6	
Total Indicated	32.5	40.6	31.2	2.1	Jul-12
Total Inferred	109.8	39.9	30.1	2.9	Jul-12
South West WA TOTAL Bauxite	142.3	40.1	30.3	2.7	Jul-12

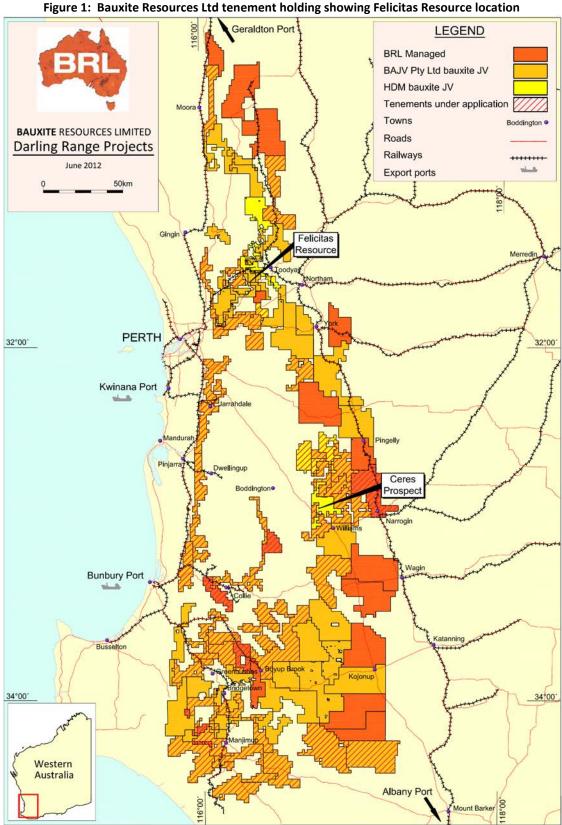
#BAJV - Bauxite Alumina Joint Venture area with Yankuang Resources Ltd where the BRL retains 30% beneficial interest in the bauxite rights.

HDM – Resources within joint venture with HD Mining & Investments Pty Ltd, the wholly owned subsidiary of Shandong Bureau No.1 Institute for Prospecting of Geology & Minerals, where HD Mining can earn up to 60 % of bauxite rights upon completion of certain milestones including completion of a BFS leading to a decision to mine. At the time of writing BRL retain 100% interest



#### **Location & Logistics**

The Felicitas deposit is wholly contained within cleared farmland over which native title has been extinguished. It is approximately 10km north of Wundowie and 100km north northeast of Perth (Figure 1). The deposit is situated on a small number of large private landholdings readily accessible by road that have been cleared for farming and grazing, and which are located less than 5km from existing rail infrastructure and approximately 100km kilometres to the Kwinana port. Importantly, access to the existing rail infrastructure does not require significant access to local roads for haulage.





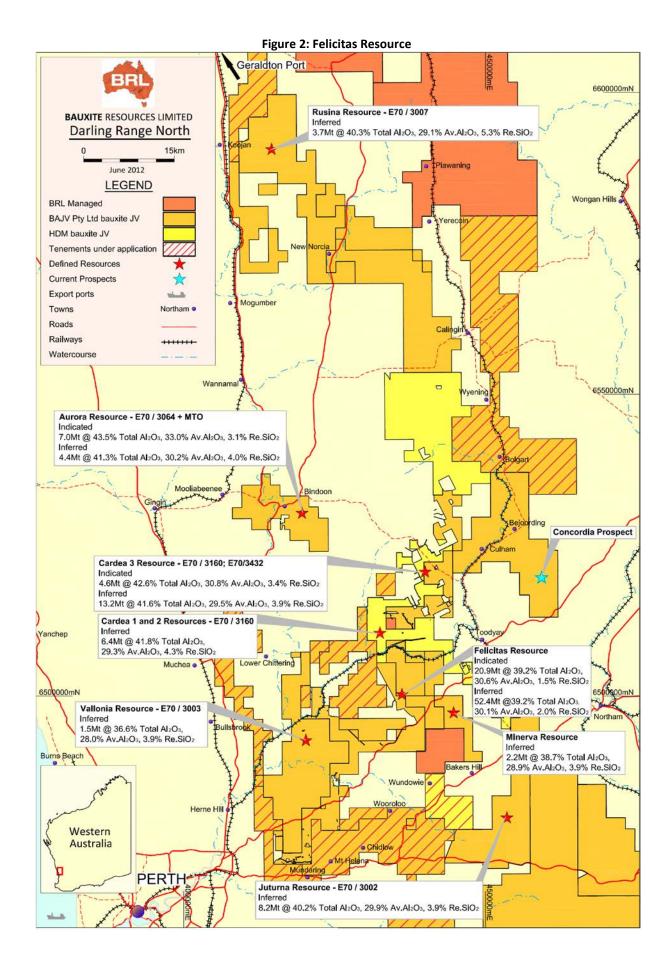
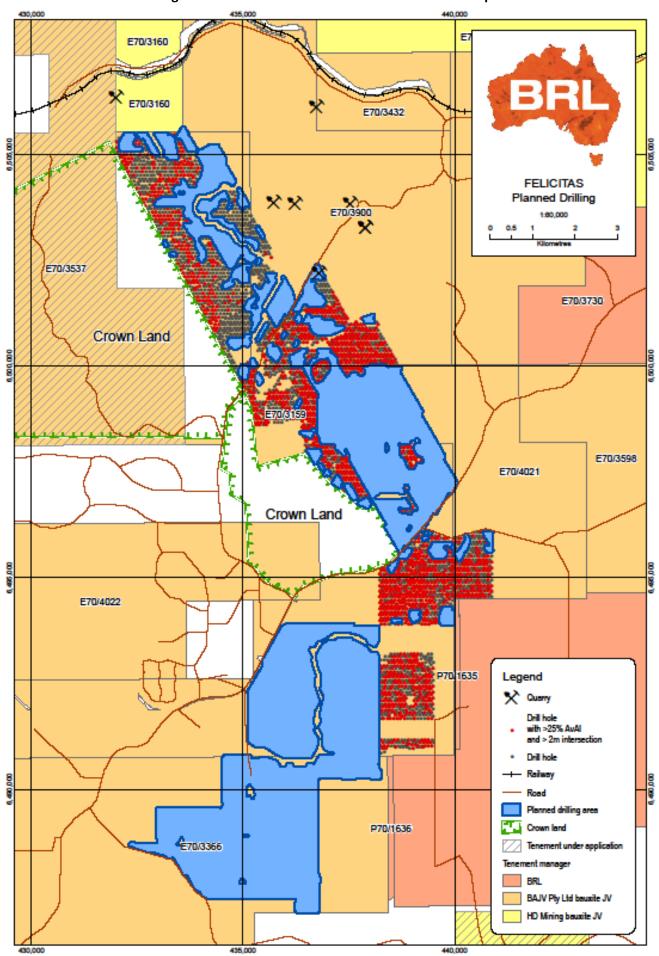




Figure 3: Felicitas Resource drill hole and location map.





#### **Bauxite Market Prospects**

China is the Asia Pacific regions principal market for bauxite, alumina and aluminium. Up until May 2012, 79% of China's bauxite came from Indonesia, however, bauxite exports from Indonesia dramatically reduced with their government's introduction of restricted exports on a number of unprocessed minerals where mining licences were issued after 2009, as well as additional taxes on all minerals exports. This provides an opportunity for local Australian bauxite producers to provide a stable supply into Chinese markets.

#### **Corporate & Joint Venture Details**

BRL holds in excess of 25,000km² of the highly prospective Darling Ranges in the southwest of Western Australia under granted tenure (15,441km²) and tenement application. As at 30 September 2012, BRL held \$47.05 million (consolidated) at bank and retained no bank debt. The company is focussed on definition and development of bauxite resources within its granted tenement area.

On 1 April 2011, Bauxite Resources and Yankuang Group commenced the Bauxite Resources Joint Venture and the Alumina Refinery Joint Venture (collectively BAJV). The joint ventures aim to prove up a minimum of 90 million tonnes (Mt) of refinery grade bauxite resource and to complete a feasibility study into the viability of building a refinery in Western Australia capable of producing a minimum of 1.1 million tonnes per annum of alumina. The BAJV may also consider the shorter term option of mining bauxite for direct sales to third parties ("DSO"). As part of the BAJV agreement, in 2011 the Company received the sum of \$9 million from Yankuang Group for the reimbursement of past exploration costs. In addition, Yankuang will continue to pay 70 percent of the cost of all future exploration and mining for bauxite in return for a 70 percent interest in the bauxite rights within the JV tenements. The proposed refinery is subject to a bankable feasibility study (BFS), site selection, all regulatory approvals and substantial commencement within five years and five months of the agreement date. Subject to all necessary approvals and the decision by the parties to proceed under the BFS, Yankuang will pay 91 percent of the refinery construction costs and receive 70 percent of the alumina product. Bauxite Resources will fund 9 percent of the refinery construction cost and receive 30 percent of the alumina product and receive assistance from Yankuang to arrange financing. As part of the financing assistance Yankuang has committed to offtake 50% of BRL's share of alumina production for 10 years.

On 30<sup>th</sup> July 2010, the Company entered into a bauxite farm-in and joint venture agreement with HD Mining & Investment Ltd (HDM) a wholly owned subsidiary of Shandong Bureau No.1 Institute for Prospecting of Geology & Minerals, (Shandong). HDM is currently working towards obtaining 40% interest in the bauxite rights of several tenements wholly owned by BRL. This interest will be triggered if HDM enters into a binding commitment to undertake a mining feasibility study on the tenements. Should HDM and BRL make a decision to mine, then HDM will earn an additional 20% interest in bauxite rights on the tenements. BRL maintains 100% interest in other minerals.

For further company details please visit <a href="https://www.bauxiteresources.com.au">www.bauxiteresources.com.au</a> or contact:

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#### **COMPETENT PERSON STATEMENT**

#### Cardea 1&2, Juturna, Vallonia, Minerva, Rusina and Vallonia Mineral Resources

The information in this report that relates to Mineral Resources is based on information compiled by Peter Senini who is a Member of the Australian Institute of Geoscientists. Mr Senini is a consultant to the company. Mr Senini has sufficient experience which is relevant to the style of mineralisation and type of deposit under consideration and to the activity which he is undertaking to qualify as a Competent Person as defined in the 2004 Edition of the Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves'. Mr Senini consents to the inclusion in the report of the matters based on his information in the form and context in which it appears.

#### Felicitas, Cardea3, Aurora, Ceres and Cronus Mineral Resources

The information in this report that relates to Mineral Resources is based on information compiled by Graham de la Mare who is a Member of the Australian Institute of Geoscientists. Mr de la Mare is employed by Runge Limited. Mr de la Mare has sufficient experience which is relevant to the style of mineralisation and type of deposit under consideration and to the activity which he is undertaking to qualify as a Competent Person as defined in the 2004 Edition of the Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves'. Mr de la Mare consents to the inclusion in the report of the matters based on his information in the form and context in which it appears.

The information in this announcement that relate to Exploration Information are based on information compiled by Mark Menzies a member of the Australian Institute of Geoscientists. Mr Menzies is a qualified geologist with sufficient experience which is relevant to the style of mineralisation and type of deposit under consideration and to the activity which they are undertaking to qualify as a Competent Person as defined in the 2004 Edition of the "Australasian Code for Reporting of exploration Results, Mineral Resources and Ore Reserves". Mr Menzies has consented to the inclusion in this announcement of the Exploration Information in the form and context in which it appears.

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JORC list of assessments and Reporting criteria

Parameters for Ceres	resource estimate
Sampling techniques	Vacuum samples were collected as 0.5m samples using a twin riffle splitter
Drilling techniques	All drilling is vacuum using a 45mm drill bit
Drill sample recovery	BRL geologists monitor sample recovery from vacuum drilling by weighing and tracking the mass of recovered sample cuttings. Poor recovery can occur due to cavities, partial blockages of the samples hose and wet samples. Recovery is generally high for the data input into the resource estimates. For diamond-core drilling the core recovery is established by measurement of the recovered core. Triple-tube diamond drilling is used to maximise recovery and where recovery is poor through target zones of resource, the holes are abandoned and re-drilled nearby until acceptable recovery is achieved.
Logging	BRL geologists log the vacuum samples in 0.5-metre down-hole increments. Regular chip-tray samples are collected as permanent physical records for audit and validation purposes. Diamond core samples are logged and photographed in core trays. Data is captured in digital core loggers. All logging data is captured in digital logging devices to ensure consistency of coding and minimise data entry errors.
Sub-sampling techniques and sample preparation	The vacuum samples for each 0.5 metre of drilling are collected at the rig using a riffle splitter to collect approximately 1.5kg of sample into a calico bag with the remaining sample dropped onto the ground. The majority of diamond core is collected whole in 0.25 metre interval into a calico bag. The whole core is broken with a brick chisel or collected by hand in unconsolidated material. Selected intervals of bauxite mineralisation are collected in longer intervals and dispatched for bulk density measurements. Samples were crushed, pulverized and sub-sampled at the laboratory.
Quality of assay data and laboratory tests	The majority of BRL samples were analysed at Nagrom Laboratory in Perth with some earlier samples analysed at Ultra Trace Laboratory in Perth. Bauxite Resources documentation describes the analysis of samples by a number of ISO standards methodologies (6140:1991, 9516:2003, 12677:2003, 6606:1986, ISO 6607:1985, 10213:10213, 6994:1986, 6995:1985, 6606:1986; 8557:1985). These analyses provided estimates of principal bauxite components of alumina, silica, iron, titania, and loss on ignition, and a suite of trace elements. Results reported by BRL as available alumina and reactive silica represent partial extractions. BRL documentation describes the in-laboratory quality control methods which include the use of four matrix match standards, and determination of precision and accuracy according to ISO standards. The company also include a high-grade and a low-grade, in-house (uncertified), standard as blind-standards in the field sample stream at a 1:200 ratio. BRL also collect duplicate samples in the field sample stream.
Location of data points	Drillhole collar surveys are based on WA's Department of Land and Administration survey marks for control and using differential GPS equipment to locate the drill collars within a precision of ± 0.05 metres. Topographic data used for the Mineral Resource areas is a combination of GEODATA TOPO 250K Series 3 and Landgate Medium-scale Topographic Database data. BRL did not survey the hole paths of any of the drilling because all holes are vertical and do not exceed 10m in depth.
Data spacing and	BRL has drilled collar spacings at 80m (along strike) by 80m (on section) and this is considered adequate to establish both geological and
distribution	grade continuity. Sampling has been completed on a 0.5-metre interval.
Orientation of data in relation to geological structure	The orientation of the drilling (vertical) is approximately perpendicular to the sub-horizontal mineralisation and is unlikely to have introduced any significant sampling bias.
Database integrity	BRL drilling data is hosted by an external provider (OREdata Pty Ltd) in the acQuire database system, which is designed to capture, store and verify geological drilling data. Data collected in field loggers is transferred to the database via text files as is data from the laboratory. OREdata provide reports to the company regarding basic integrity validation of the data such as overlapping records, missing assays and duplicate drillhole identifiers. Snowden also carried out validation checks on the data supplied by BRL prior to resource estimation. No significant errors were identified.
Geological Interpretation	The bauxite zone at the Ceres deposit has developed due to the weathering of parent host rocks of the Darling Range plateau. The weathering process has resulted in the development of a lateritic profile where iron and alumina have been enriched as other elements have been removed from the profile. The lateritic profile at Ceres is characterized by 4 major zones:  • Pisoltic Gravels (0 to 2m)  • Bauxite Zone (1 to 8m)  • Transitional Zone  • Clay Zone  The bauxite zone has been defined by both geological logging and analytical results and varies from 1m to 8m in thickness. The bauxite zone is subhorizontal and is typically enriched at the top of hills and adjacent flanks and along ridges. The low grade bauxite zone is characterized by material grading greater than 17% avalailable alumina. Enriched zones of bauxite which are reported within the Resource are typically greater than 25% available alumina.
Dimensions	The area of mineralisation occurs within over a 27.8 km strike length and 10.9 km width with tenement E70/3179. The area is extended to a known depth of around 16 m from surface. The thickness of the interpreted bauxite zone ranges from less than 1 m up to 8 m.
Estimation and	Grades for total alumina, available alumina, total silica, reactive silica, Fe2O3 and TiO2 were estimated using ordinary block kriging into
modelling techniques	20 mN by 20 mE by 2 mRL parent cells. Subcelling down to 2.5m by 2.5mby 0.5m (YXZ) were used to ensure the block model honoured the interpreted bauxite zone geometry. Estimation used a 4 pass multiple search approach where an initial high confidence search with a minimum of 6 samples and a maximum of 30 samples was followed by lower confidence search and kriging criteria. Estimation honoured interpreted zones of bauxite by only using samples within the bauxite zone for estimation of blocks within the bauxite zone. Samples were estimated in true space and no limitations were applied to the number of samples selected from a single drillhole or the number of samples from a given quadrant or octant.
Moisture	Resource tonnages are reported as dry metric tonnes with an applied dry density of 1.6 tonnes per cubic metre. Available test data indicates the dry density is in the order of 1.6 tonnes per cubic metre with wet density in the order of 1.7, which implies an in situ moisture content of 0.1 tonnes per cubic metre (6 to 7 percent moisture).
Cut-off parameters	Interpretation of mineralised lodes was carried out using a nominal lower cut-off of 17% available Al2O3. Higher grade Resource material which is considered potentially economic was defined based on a cut-off of 25% available Al2O3.
Mining factors and assumptions	No mining factors or assumptions have been applied



Metallurgical	The company is carrying out studies to assess the degree to which high-silica Mineral Resources can be positively affected by application of beneficiation techniques. Low-silica sources within the deposits could also be blended with higher silica resources to
assumptions	produce acceptable process products.
Bulk density	In-situ density set to 1.6t/m3 for the interpreted bauxite material within all areas. Values were provided by BRL and based on 770 previous reported measurements on diamond core samples taken from neighbouring BRL deposits
Classification	The estimate has been classified as an Inferred Mineral Resource based on geological confidence, the integrity of the data, the spatial continuity of the mineralisation as demonstrated by variography, and the quality of the estimation. Only material equal or greater than 1.0m in thickness which was laterally continuous and amenable to mining has been reported in the Resource
Audits and reviews	Snowden has completed an internal peer review of the estimate.
Discussion of relative accuracy/ confidence.	No studies of relative confidence have been carried out.

Parameters common	to Aurora, Rusina, Juturna, Vallonia, Cardea 1&2, Minerva & Cardea 3 resource estimates
Sampling	Vacuum samples were collected over 0.5m intervals (whole sample: Aurora, Rusina, Juturna & Vallonia; 50% twin riffle split sample:
techniques	Cardea 1 & 2, Minerva, Cardea 3)
Drilling techniques	All drilling is vacuum using a 45mm drill bit
Drill sample recovery	Geologists monitor sample recovery from vacuum drilling by weighing and tracking the mass of recovered sample cuttings. Poor recovery can occur due to cavities, partial blockages of the samples hose and wet samples. Recovery is generally high for the data input into the resource estimates. For diamond-core drilling the core recovery is established by measurement of the recovered core. Tripletube diamond drilling is used to maximise recovery and where recovery is poor through target zones of resource, the holes are abandoned and re-drilled nearby until acceptable recovery is achieved.
Logging	Geologists log the vacuum samples in 0.5-metre down-hole increments. Regular chip-tray samples are collected as permanent physical records for audit and validation purposes. Diamond core samples are logged and photographed in core trays. Data is captured in digital core loggers. All logging data is captured in digital logging devices to ensure consistency of coding and minimise data entry errors.
Sub-sampling techniques and sample preparation	The entire sample for each 0.5m of vacuum drilling was collected into a calico bag at the drill site (Aurora, Rusina, Juturna & Vallonia) or samples for each 0.5m of vacuum drilling was split once through a riffle splitter and collected into a calico bag at the drill site (Cardea 1 & 2, Minerva, Cardea 3). If there is any chance that contamination or bias may occur through wet or sticky samples during riffle splitting, then the whole sample is collected. At the laboratory samples were dried, crushed, pulverized to p95/150micron before a subsample was taken for analysis. The majority of diamond core is collected whole in 0.25 metre interval into a calico bag. The whole core is broken with a brick chisel or collected by hand in unconsolidated material. Selected intervals of bauxite mineralisation are collected in longer intervals and despatched for bulk density measurements.
Quality of assay data and laboratory tests	The majority of Bauxite Resources samples were analysed at Nagrom Laboratory in Perth with some earlier samples analysed at Ultra Trace Laboratory in Perth. Bauxite Resources documentation describes the analysis of samples by a number of ISO standards methodologies (6140:1991, 9516:2003, 12677:2003, 6606:1986, ISO 6607:1985, 10213:10213, 6994:1986, 6995:1985, 6606:1986; 8557:1985). These analyses provided estimates of principal bauxite components of alumina, silica, iron, titania, and loss on ignition, and a suite of trace elements. Results reported by Bauxite Resources as available alumina and reactive silica represent partial extractions. Bauxite Resources documentation describes the in-laboratory quality control methods which include the use of four matrix match standards, and determination of precision and accuracy according to ISO standards. The company also include a high-grade and a low-grade, in-house (uncertified), standard as blind-standards in the field sample stream at a 1:200 ratio. Bauxite Resources also collect duplicate samples in the field sample stream. Principal analytical techniques utilized include Fourier Transform Infra Red (FTIR), XRF (fused beads), and adiabatic bomb analysis (148°C, 30min. finish A/C <0.40).
Verification of sampling and assaying	A vacuum-diamond core twin-hole programme has been undertaken at Aurora. The company's analysis of these holes was that the vacuum drilling tended to marginally understate alumina and marginally overstate silica.
Location of data points	Drillhole collar surveys are based on WA's Department of Land and Administration survey marks for control and using differential GPS equipment to locate the drill collars within a precision of ± 0.05 metres. Topographic data used for the Mineral Resource areas is a combination of GEODATA TOPO 250K Series 3 and Landgate Medium-scale Topographic Database data. Bauxite Resources did not survey the hole paths of any of the drilling because all holes are short and any deviation errors are not significant relative to the average drill hole spacing used to defined the Mineral Resources.
Data spacing and distribution	Aurora & Rusina: variety of drill collar spacings ranging from first pass drilling on a 160-metre square grid, second pass drilling on a 40-metre square grid and detailed drilling on a 20-metre square grid. Juturna, Vallonia Cardea 1 & 2, Minerva & Cardea 3: a variety of drill collar spacings ranging from wide spaced first pass drilling on a 160-metre square grid, to broader coverage on an 80-metre square grid. All vertical sampling is on a 0.5-metre interval, either raw or composited.
Orientation of data in relation to geological structure	The orientation of the drilling (vertical) is approximately perpendicular to the sub-horizontal mineralisation and is unlikely to have introduced any significant sampling bias.
Database integrity	The Bauxite Resources drilling data is hosted by an external provider (rOREdata Pty Ltd) in the acQuire database system, which is designed to capture, store and verify geological drilling data. Data collected in field loggers is transferred to the database via text files as is data from the laboratory. rOREdata provide reports to the company regarding basic integrity validation of the data such as overlapping records, missing assays and duplicate drillhole identifiers.
Aurora & Rusina Reso	ource Estimate Parameters – May 2011
Geological interpretation	For both Rusina and Aurora, Xstract determined the limits of the bauxite mineralisation using a maximum thickness for a particular available-alumina grade cut-off methodology. Xstract tested a range of available alumina cut-off grades and determined that a nominal >24% available alumina threshold at Rusina and >24% available alumina threshold at Aurora best defined the bauxite layer in terms of geological continuity and target grade characteristics for available alumina and reactive silica. Xstract then created bauxite outlines for this threshold in two-dimensions to control the resource estimate. The Aurora outlines were extended to a three-dimensional volume, which was clipped to topography where necessary. At Rusina the interpretation uncertainty is higher as available alumina grades have been largely estimated by regression of alumina. The uncertainty at Aurora is lower as measurements are available for available alumina in all but very recent in-fill drillholes.



Dimensions  Autoria: mineralization occurs in two large pols. The south pod has maximum extents in the order of 5.3 ms. 2.6 ms. 1.6 month pod has maximum extents in the order of 1.5 ms. 1 show of 1.5 ms. 1 pm. 2 ms. 1 pm. 1 ms. 2 ms. 1 ms. 1 ms. 1 pm. 2 ms. 1 ms.		
Aurora: Three dimensional block modelling within the interpreted 24% Available Aurora envolupe. Block grades for alumina, and reactive silicits were estimated using ordinary freiging to offensy freiging within the envolepe from composited diffilled data. Rusina: Two dimensional block modelling within the interpreted 24% Available Alumina envolepe. Block grades for alumina and silicit block grades for alumina and silicit block grades. The estimated using ordinary freiging of thickness and the accumulated variancel within the evoleped from composited drillinde data. Available alumina and reactive silicit grades were estimated using regression from the estimated alumina and silicit block grades. The means. An internal poer reviews process confirmed correct application of estimation parameters in the estimated or silicity. The process confirmed of the precision for estimates.  Mineral interval compages are reported as day metric from sev with an assumed of yielding of the estimates. The cut of grade applied to Rusina is a nominal 26% available alumina threshold derived from data measurements and/or regression estimates. The cut of grade applied to Aurora is a nominal 26% available alumina threshold derived from data measurements and/or regression estimates. The cut of grade applied to Aurora is a nominal 26% available alumina threshold derived from data measurements and/or regression estimates. The cut of grade applied to Aurora is a nominal 26% available alumina threshold derived from data measurements and/or regression estimates. The cut of grade applied to Aurora is a nominal 26% available alumina threshold derived from data measurements and/or regression estimates. The cut of grade applied to Aurora is a nominal 26% available alumina threshold derived from data measurements and/or regression and the second procession of the second procession and the second p	Dimensions	maximum extents in the order of 1.3km x 1.3km. The pod thickness in the north averages 2.7m and ranges from 0.1m to 11m while in the south the thickness averages 1.6m and ranges from 0.1m to 8.6m. The pods are near surface, flat lying and with average overburden thicknesses of 0.5m in the north and 0.9m in the south. Rusina: mineralisation occurs in four separate pods. The north pod has maximum extents in the order of 1.5km x 0.6km, the east pod has extents of 0.9km x 0.4km, the south pod has extent of 1.4km x 0.6km, and the west pod has extent of 0.9km x 0.4km. The pod thickness average is 1.7m and range of 0.5m to 5.0m in thickness. The
available alumina and reactive silics were estimated using ordinary friging within the envelope from composited drilliole data. Russians techniques  Two dimensional block modelling within the interpreted 258 Available Alumina envelope. Stock grades for alumina and reactive silicity produces and the accumulated variables within the envelope from composited drilliole and silicity were estimated using ordinary friging of thickness and the accumulated variables within the envelope from composited drilliole and and output block estimated grades, and companson of input and output made were variables were validated by visual companson of input data and output block estimated grades, and companson of input and output block estimated. The companson of input and output made were all the companson of input and output block estimated and the process.  Moisture  Mineral Recourse torrough a preparted as dry metric tomes with an assumed dry density of 1.6 tomes per cubic metre with well density in the order of 1.6 mineral preparted as dry metric tomes with an assumed dry density of 1.6 tomes per cubic metre with well density in the order of 1.6 mineral preparted as dry metric tomes with an assumed dry density of interior. Available let with an assumed of the control of the order of 1.6 mineral preparted as dry metric tomes with an assumed dry density of 1.6 tomes per cubic metre. Available to the density in the order of 1.6 mineral preparted on the preparted of the preparted	Estimation and	
techniques  Too dimensional block modelling within the interpreted 28th Available Alumina envelope. Block grades for alumina and silect of thickness and the accumulated availables within the envelope from composited driffling data. Available alumina and reactive silica grades were estimated using regression from the estimated alumina and silect block grades. The models were validated by visual comparison of input data and output block estimated grades, and comparison and output means. An internal peer review process confirmed corners application of estimation parameters in the estimation process. Sundarideds training variances were used as a guidation to the local precision of estimates. Sundarideds training variances were used as a guidation to the local precision of estimation.  Cut-off parameters  Toda frequency of the deposition of the order of 15 comparison of estimation parameters in the estimation process are reported as dry metric tomes with an assumed dry dendry of 1.5 connect per cubic metre. Available testination process are reported to the order of 15 comparison of estimation and the control of the deposition of estimation and the control of the deposition of estimation of estimation of estimation and the control of the deposition of estimation and situation of estimation	modelling	
data indicates the dry density is in the order of 1.6 tonnes per cubic merer with wet density in the order of 1.7, which implies an in situ moisture control of 0.1 tonnes per cubic merer (is 1.7 km moisture).  Cut-off parameters  The cut-off grade applied to Rusina is a nominal 26% available alumina threshold derived from data measurements and/or regression extinates. The cut-off grade applied to Rusina is a nominal 26% available alumina threshold derived from data measurements and/or regression extinates. The cut-off grade applied to Rusina is a nominal 26% available alumina threshold derived from data measurements and/or regression extinates. The cut-off grade applied to Rusina is a nominal 26% available alumina in threshold derived from data measurements and/or regression extinates. The cut-off grade applied to Rusina is a nominal 26% available alumina in the parameters and the parameters are considered application of the parameters are considered application of the parameters are considered application of the parameters are considered applications. A display application of beneficiation techniques. High-silics on sort an issue for Autora Resources such as at Rusina, can be positively affected by application of beneficiation techniques. High-silics is not an issue for Autora Resources and there are also low-silics sources within the deposit that could be blended with Rusina Resource to produce acceptable process products.  Adv but is density of 1.6 tonnes per cubic merer was applied to Rusina and Aurora estimates.  Classification  The Mineral Resource estimates were classified primarily on the basis of collar spacing with adjustments for data quality where considered appropriate. The Rusina estimates is all classified as Inferred Mineral Resource due to the inclamate and inclamated Mineral Resource were the collars pacing is 40m square or less and inferred Mineral Resource showers are available alumina and resource sestimates were constructed by the sub-considered and present products. A trial mining pacing		Two dimensional block modelling within the interpreted 24% Available Alumina envelope. Block grades for alumina and silica were estimated using ordinary kriging of thickness and the accumulated variables within the envelope from composited drillhole data. Available alumina and reactive silica grades were estimated using regression from the estimated alumina and silica block grades. The models were validated by visual comparison of input data and output block estimated grades, and comparison of input and output means. An internal peer review process confirmed correct application of estimation parameters in the estimation processes. Standardised kriging variances were used as a guideline to the local precision of estimates.
estimates. The cut-off grade applied to Aurora is a nominal 24% available alumina threshold derived from data measurements and/or regression estimates. The cut-off grade applied to Aurora is a nominal 24% available alumina from the summary of the deposit will be via truck and shovel configuration and that there will be good visual control to establish step to an datase of hauxiet during mining. There has been no minimum mining thickness assumed.  Metallugical assumptions  Metallugical assumptions  Are both Aurora and Riskins, the available aluminal grades exceed the stated Bauxiet Resources target grade. However, reactive silica grades exceeding four dry weight percent have a significant negative effect on Bayer process reagent company is carrying out studies to assess the degree to which high-silica Mineral Resources such as a Rusina, can be positively affected by application of beneficial to techniques. High-silica is not an issue for Aurora Resources and there are also low-silica sources within the deposit that could be blended with Rusina Resources to produce acceptable process products.  Addits and reviews  Are deposited as indicated Mineral Resource were classified as Indirected Mineral Resource estimates were classified as Indirected Mineral Resource due to the incomplete measurement of available alumina and reactive survey and the two dimensional nature of the block momina and reactive survey and the two dimensional nature of the block momina and reactive survey and the two dimensional nature of the block moments of available alumina and reactive survey and the two dimensional nature of the block moments of available alumina and reactive survey and the two dimensional nature of the block momina and reactive survey and the two dimensional nature of the block moments. The Aurora activates the secure of the similarity of available alumina and reactive survey and the two dimensional nature of the similar of available alumina and reactive survey and the two dimensional natures of the similar variable and the	Moisture	data indicates the dry density is in the order of 1.6 tonnes per cubic metre with wet density in the order of 1.7, which implies an in situ
the top and base of baukte during mining. There has been no minimum mining thickness assumed.  At both Aurora and Rusina, the available autiming grades exceeding from dry-weight percent have a significant negative effect on Bayer process reagent consumption. The company is carrying out studies to assess the degree to which high-sitics of Maneral Resources such as at Rusin, cab positively application of beenfectation techniques, high-sitics is not an issue for Aurora Resources and there are also low-silica sources within the deposit that could be blended with Rusina Resources to produce acceptable process products.  Bulk density  A dry bulk density of 1.6 tonnes per cubic metre was applied to Rusina and Aurora estimates.  Classification  The Miloral Resource estimates were classified primarily on the basis of collar spacing with adjustments for data quality where considered appropriate. The Rusina estimate is all classified as Inferent Miloraral Resource due to the incomplete measurement of available alumina and reactive silica, incomplete survey and the two-dimensional nature of the block model. The Aurora estimates have been pere reviewed by Xstract and by Baustie Resources where the collar spacing is 40m square or less and Inferred Miloraral Resource elsewhere.  The mineral resource estimates have been peer reviewed by Xstract and by Baustie Resources Competent Person. No external fully independent audits or reviews have been completed.  No uncertainty studies have been carried out to establish the local confidence and accuracy of the Mineral Resource estimates. A trial mining exercise has been completed at Aurora but the mining information is yet to be compared and reconciled.  Discussion of relative accuracy.  For both Juturna and Vallonia, geological wireframes were constructed to represent the major zones within the laterite profile. The overlying gravel zone and underlying clay you not easier such as a summary of the main mineralised envelope, which is defined by the hardcap, bauxite and transitional zon	Cut-off parameters	estimates. The cut-off grade applied to Aurora is a nominal 24% available alumina threshold derived from data measurements and/or
Metallurgical assumptions assumptions assumptions are received from the company is carrying out studies to assess the degree to which high-silica Mineral Resources rateget grade. However, reactive silica grades secceeding four dry-weight percent have a significant negative effect on Bayer process reagent consumption. The company is carrying out studies to assess the degree to which high-silica Mineral Resources such as at Rusina, can be positively affected by application of beenfection to nethoniques, High-silica is not an issue for Aurora Resources and there are also low-silica sources within the deposit that could be blended with Rusina Resources to produce acceptable process products.  The Mineral Resource estimates were classified primarily on the basis of coloris pacing with adjustments for data quality where considered appropriate. The Rusina estimate is all classified as inferred Mineral Resource due to the incomplete measurement of available alumina and reactive silica, incompleted survey and the two-dimensional nature of the blood. The Aurora estimate has been classified as indicated Mineral Resource where the collar spacing is 40m square or less and inferred Mineral Resource due to the incomplete measurement of available alumina and reactive silica, incompleted survey and the two-dimensional nature of the blood. The Aurora estimate has been classified as indicated Mineral Resource where the collar spacing is 40m square or less and inferred Mineral Resource due to the incomplete measurement of available alumina and reactive silica, incompleted.  The mineral resource stambates have been completed.  The mineral resource due to the silica properties survey and the two-dimensional nature of the blood. The Aurora section of the relative accuracy of the Mineral Resource estimates. A trial mining exercise has been completed at Aurora but the mining information is yet to be compared and reconciled.  Tuturna & Validonia **Evolutionia** Proprieta **Incompleted** Aurora but the mining information is yet to be com	_	
The Mineral Resource estimates were classified primarily on the basis of collar spacing with adjustments for data quality where considered appropriate. The Rusina estimate is all classified as inferred Mineral Resource due to the incomplete measurement of available alumina and reactive silica, incomplete survey and the two-dimensional nature of the block model. The Autora estimate has been classified as indicated Mineral Resource where the collar spacing is 40m square or less and Inferred Mineral Resource estimates have been peer reviewed by Xstract and by Bauxite Resources' Competent Person. No external fully independent audits or reviews have been completed.  No uncertainty studies have been carried out to establish the local confidence and accuracy of the Mineral Resource estimates. A trial mine exercise has been completed at Aurora but the mining information is yet to be compared and reconciled.  For both Juturna and Vallonia, geological wireframes were constructed to represent the major zones within the laterite profile. The interpretation of populations, the hardcap and bauxite zones were estimated individually in the Juturna model however due to the similarity of populations, the hardcap and bauxite zones were estimated together at Vallonia.  Dimensions  Juturna: mineralisation occurs in three main pods, Joined loosely by some lower grade material. The two southern pods have a combined maximum extent in the order of 3.2km x 1.5km. The north ped has maximum extents in the order of 1.7km x 1.7km. The thickness of the main ore bearing zones in the south averages 2.5m and ranges from 0.3m to 8.0m while in the north the thickness averages 3.1m and ranges from 0.2m to 1.0m. x 1.0km, the pods are near surface, flat lying and with average overburden thickness of the main ore zone were estimated using three dimensional block modelling within the discrete geological zones. Some available alumina and reactive silica grades outside of the main ore zone were not assayed and were populated using a multiple linear regr	Metallurgical	At both Aurora and Rusina, the available alumina grades exceed the stated Bauxite Resources target grade. However, reactive silica grades exceeding four dry-weight percent have a significant negative effect on Bayer process reagent consumption. The company is carrying out studies to assess the degree to which high-silica Mineral Resources such as at Rusina, can be positively affected by application of beneficiation techniques. High-silica is not an issue for Aurora Resources and there are also low-silica sources within the
considered appropriate. The Rusina estimate is all classified as Inferred Mineral Resource due to the incomplete measurement of available alumina and reactive silica, incomplete survey and the two-dimensional nature the block model. The Aurora estimate has been classified as Indicated Mineral Resource where the collar spacing is 40m square or less and Inferred Mineral Resource elsewhere.  The mineral resource estimates have been peer reviewed by Xstract and by Bauxite Resources? Competent Person. No external fully independent audits or reviews have been completed.  Bouncertainty studies have been carried out to establish the local confidence and accuracy of the Mineral Resource estimates. A trial mining exercise has been completed at Aurora but the mining information is yet to be compared and reconciled.  Boological mining exercise has been completed at Aurora but the mining information is yet to be compared and reconciled.  Boological mineral resource Estimate Parameters – June 2011  For both Juturna and Valionia, geological wireframes were constructed to represent the major zones within the laterite profile. The overlying gravel zone and underlying clay zone are assumed to be outside of the main mineralised envelope, which is defined by the hardcap, bauxite and transitional zones. Each zone has been estimated individually in the Juturna model however due to the similarity of populations, the hardcap and bauxite zones were estimated together at Valionia.  Juturna: mineralisation occurs in three main pods, joined loosely by some lower grade material. The two southern pods have a combined maximum extent in the order of 3.2km x 1.5km. The north pod has maximum extents in the order of 1.7km x 1.7km. The thickness of the main one bearing zones in the south averages 2.5m and ranges from 0x 8.0m while the thickness averages 3.2m and ranges from 0.2m to 11.0m. The pods are near surface, flat hying and with average overburden thicknesses of 0.7m. The pods are near surface, flat hying and with average overburden thickne	Bulk density	A dry bulk density of 1.6 tonnes per cubic metre was applied to Rusina and Aurora estimates.
independent audits or reviews have been completed.  No uncertainty studies have been carried out to establish the local confidence and accuracy of the Mineral Resource estimates. A trial mining exercise has been completed at Aurora but the mining information is yet to be compared and reconciled.  Soluturna & Vallonia Resource Estimate Parameters – June 2011  For both Juturna and Vallonia, geological wireframes were constructed to represent the major zones within the laterite profile. The overlying gravel zone and underlying clay zone are assumed to be outside of the main mineralised envelope, which is defined by the hardcap bauxite and transitional zones. Each zone has been estimated individually in the Juturna model however due to the similarity of populations, the hardcap and bauxite zones were estimated together at Vallonia.  Dimensions  Juturna: mineralisation occurs in three main pods, joined loosely by some lower grade material. The two southern pods have a combined maximum extent in the order of 3.2km x 1.5km. The north pod has maximum extents in the order of 1.7km x 1.7km. The thickness of the main ore bearing zones in the south averages 2.5m and ranges from 0.3m to 8.0m while in the north the thickness averages 3.2m and ranges from 0.2m to 11.0m. The pods are near surface, flat lying and with average overburden thicknesses of 0.7m. Vallonia: the resource was modelled as two discrete zones. The eastern zone has averages 1.8m and ranges from 0.8m to 6.0m. The pods are near surface, flat lying and with average overburden thickness 0.6m.  Estimation and modelling etchniques  Both Juturna and Vallonia were estimated using three dimensional block modelling within the interpreted mineralised zones of hardcap, bauxite and transitional. Block grades for alumina, silica, available alumina and reactive silica were estimated using ordinary kriging within the discrete geological zones. Sone available alumina and reactive silica grades outside of the main ore zone were not assayed and were populated using a multiple	Classification	considered appropriate. The Rusina estimate is all classified as Inferred Mineral Resource due to the incomplete measurement of available alumina and reactive silica, incomplete survey and the two-dimensional nature of the block model. The Aurora estimate has
relative accuracy/ confidence.  Juturna & Vallonia Resource Estimate Parameters – June 2011  Geological interpretation and vallonia, geological wireframes were constructed to represent the major zones within the laterite profile. The overlying gravel zone and underlying clay zone are assumed to be outside of the main mineralised envelope, which is defined by the hardcap, bauxite and transitional zones. Each zone has been estimated individually in the Juturna model however due to the similarity of populations, the hardcap and bauxite zones were estimated together at Vallonia.  Dimensions  Juturna: mineralisation occurs in three main pods, joined loosely, by some lower grade material. The two southern pods have a combined maximum extent in the order of 3.2 km x 1.5 km. The north pod has maximum extents in the order of 10.7 km x 1.7 km. The thickness of the main ore bearing zones in the south averages 2.5m and ranges from 0.3m to 8.0m while in the north the thickness averages 3.2m and ranges from 0.2m to 11.0m. The pods are near surface, flat lying and with average overburden thickness of 0.7m. Vallonia: the resource was modelled as two discrete zones. The eastern zone has maximum extents in the order of 1.0 km x 0.6 km. Vallonia: the resource was modelled as two discrete zones. The eastern zone has maximum extents in the order of 1.0 km x 0.6 km. The pods are near surface, flat lying and with average overburden thickness 0.6m.  Estimation and modelling the surface of the surface of the main ore bearing zones averages 1.8m and ranges from 0.8m to 6.0m. The pods are near surface, flat lying and with average overburden thickness 0.6m.  Estimation and modelling the surface of 1.2 km x 1.1 km. The thickness of the main ore zones averages 1.8m and ranges from 0.8m to 6.0m. The pods are near surface, flat lying and with average overburden thickness of 6.0m. The pods are near surface, flat lying and with average overburden thickness of 6.0m. The pods are near surface of the main ore zone of 1.0 km x 0.6 km, and the pods	Audits and reviews	
For both Juturna and Vallonia, geological wireframes were constructed to represent the major zones within the laterite profile. The interpretation worklying gravel zone and underlying clay zone are assumed to be outside of the main mineralised envelope, which is defined by the hardcap, bauxite and transitional zones. Each zone has been estimated individually in the Juturna model however due to the similarity of populations, the hardcap and bauxite zones were estimated together at Vallonia.  Dimensions  Juturna: mineralisation occurs in three main pods, joined loosely by some lower grade material. The two southern pods have a combined maximum extent in the order of 3.2km x 1.5km. The north pod has maximum extents in the order of 1.7km x 1.7km. The thickness of the main ore bearing zones in the south averages 2.5m and ranges from 0.3m to 8.0m while in the north the thickness averages 3.2m and ranges from 0.2m to 11.0m. The pods are near surface, flat lying and with average overburden thicknesses of 0.7m. Vallonia: the resource was modelled as two discrete zones. The eastern zone has maximum extents in the order of 1.0km x 0.6km; the western zone has extents of 2.1km x 1.1 km. The thickness of the main or bearing zones averages 1.8m and ranges from 0.8m to 6.0m. The pods are near surface, flat lying and with average overburden thickness 0.6m.  Estimation and Both Juturna and Vallonia were estimated using three dimensional block modelling bauxite and transitional. Block grades for alumina, silica, available alumina and reactive silica were estimated using ordinary kriging techniques with assayed values to provide a complete data set for estimation purposes. The models were validated by visual comparison of input data and output block estimated grades, and comparison of input and output means. An internal peer review process confirmed correct application of estimation parameters in the estimation purposes. The models were validated by visual comparison of input data indicates the dry density is in the order of 1.6 t	relative accuracy/	
overlying gravel zone and underlying clay zone are assumed to be outside of the main mineralised envelope, which is defined by the hardcap, bauxite and transitional zones. Each zone has been estimated individually in the Juturna model however due to the similarity of populations, the hardcap and bauxite zones were estimated together at Vallonia.  Dimensions  Juturna: mineralisation occurs in three main pods, joined lossely by some lower grade material. The two southern pods have a combined maximum extent in the order of 3.2km x 1.5km. The north pod has maximum extents in the order of 1.7km x 1.7km. The thickness of the main ore bearing zones in the south averages 2.5m and ranges from 0.3m to 8.0m while in the north the thickness averages 3.2m and ranges from 0.2m to 11.0m. The pods are near surface, flat lying and with average overburden thickness of 0.7m. Vallonia: the resource was modelled as two discrete zones. The eastern zone has maximum extents in the order of 1.0km x 0.6km; the western zone has extents of 2.1km x 1.1 km. The thickness of the main ore bearing zones averages 1.8m and ranges from 0.8m to 6.0m. The pods are near surface, flat lying and with average overburden thickness 0.6m.  Estimation and modelling expensive the part of 1.5m x 1.1 km. The thickness of the main ore bearing zones averages 1.8m and ranges from 0.8m to 6.0m. The pods are near surface, flat lying and with average overburden thickness 0.6m.  Both Juturna and Vallonia were estimated using three dimensional block modelling within the interpreted mineralised zones of hardcap, bauxite and transitional. Block grades for alumina, silica, available alumina and reactive silica were estimated using ordinary kriging techniques  within the discrete geological zones. Some available alumina and reactive silica grades outside of the main ore zone were not assayed and were populated using a multiple linear regression from the estimated pulmina and silica block grades. These values were then merged with assayed values to providue a competite da	Juturna & Vallonia R	esource Estimate Parameters – June 2011
combined maximum extent in the order of 3.2km x 1.5km. The north pod has maximum extents in the order of 1.7km x 1.7km. The thickness of the main ore bearing zones in the south averages 2.5m and ranges from 0.3m to 8.0m while in the north the thickness averages 3.2m and ranges from 0.2m to 11.0m. The pods are near surface, flat lying and with average overburden thicknesses of 0.7m. Vallonia: the resource was modelled as two discrete zones. The eastern zone has maximum extents in the order of 1.0km x 0.6km; the western zone has extents of 2.1km x 1.1 km. The thickness of the main ore bearing zones averages 1.8m and ranges from 0.8m to 6.0m. The pods are near surface, flat lying and with average overburden thickness 0.6m.  Estimation and Both Juturna and Vallonia were estimated using three dimensional block modelling within the interpreted mineralised zones of hardcap, bauxite and transitional. Block grades for alumina, silica, available alumina and reactive silica were estimated using ordinary kriging within the discrete geological zones. Some available alumina and reactive silica were estimated using ordinary kriging within the discrete geological zones. Some available alumina and reactive silica were estimated using ordinary kriging within the discrete geological zones. Some available alumina and reactive silica grades outside of the main ore zone were not assayed and were populated using a multiple linear regression from the estimated purposes. The models were validated by visual comparison of input data and output block estimated grades, and comparison of input and output means. An internal peer review process confirmed correct application of estimation parameters in the estimation processes.  Moisture  Mineral Resource tonnages are reported as dry metric tonnes with an assumed dry density of 1.6 tonnes per cubic metre. Available test data indicates the dry density is in the order of 1.6 tonnes per cubic metre with wet density in the order of 1.7, which implies an in situ moisture content of 0.1 tonnes per c	_	overlying gravel zone and underlying clay zone are assumed to be outside of the main mineralised envelope, which is defined by the hardcap, bauxite and transitional zones. Each zone has been estimated individually in the Juturna model however due to the similarity
bauxite and transitional. Block grades for alumina, silica, available alumina and reactive silica were estimated using ordinary kriging within the discrete geological zones. Some available alumina and reactive silica grades outside of the main ore zone were not assayed and were populated using a multiple linear regression from the estimated alumina and silica block grades. These values were then merged with assayed values to provide a complete data set for estimation purposes. The models were validated by visual comparison of input data and output block estimated grades, and comparison of input and output means. An internal peer review process confirmed correct application of estimation parameters in the estimation processes.  Mineral Resource tonnages are reported as dry metric tonnes with an assumed dry density of 1.6 tonnes per cubic metre. Available test data indicates the dry density is in the order of 1.6 tonnes per cubic metre with wet density in the order of 1.7, which implies an in situ moisture content of 0.1 tonnes per cubic metre (6 to 7% moisture).  Cut-off parameters  Mining factors and assumptions  It is assumed that mining of the deposit will be via truck and shovel configuration and that there will be good visual control to establish the top and base of bauxite during mining. There has been no minimum mining thickness assumed.  At both Aurora and Rusina, the available alumina grades exceed the stated Bauxite Resources target grade. Reactive silica is below the four to five dry-weight percent that is implied to have a significant negative effect on Bayer-process reagent consumption. The company is carrying out studies to assess the degree to which high-silica Mineral Resources such as at Rusina, can be positively affected by application of beneficiation techniques. Low-silica sources within the deposits could also be blended with higher silica resources to produce acceptable process products.		combined maximum extent in the order of 3.2km x 1.5km. The north pod has maximum extents in the order of 1.7km x 1.7km. The thickness of the main ore bearing zones in the south averages 2.5m and ranges from 0.3m to 8.0m while in the north the thickness averages 3.2m and ranges from 0.2m to 11.0m . The pods are near surface, flat lying and with average overburden thicknesses of 0.7m. Vallonia: the resource was modelled as two discrete zones. The eastern zone has maximum extents in the order of 1.0km x 0.6km; the western zone has extents of 2.1km x 1.1 km. The thickness of the main ore bearing zones averages 1.8m and ranges from 0.8m to 6.0m. The pods are near surface, flat lying and with average overburden thickness 0.6m.
data indicates the dry density is in the order of 1.6 tonnes per cubic metre with wet density in the order of 1.7, which implies an in situ moisture content of 0.1 tonnes per cubic metre (6 to 7% moisture).  Cut-off parameters  The cut-off grade applied to both Juturna and Vallonia is a nominal 25% available alumina threshold derived from data measurements and/or regression estimates.  Mining factors and assumptions  It is assumed that mining of the deposit will be via truck and shovel configuration and that there will be good visual control to establish the top and base of bauxite during mining. There has been no minimum mining thickness assumed.  At both Aurora and Rusina, the available alumina grades exceed the stated Bauxite Resources target grade. Reactive silica is below the four to five dry-weight percent that is implied to have a significant negative effect on Bayer-process reagent consumption. The company is carrying out studies to assess the degree to which high-silica Mineral Resources such as at Rusina, can be positively affected by application of beneficiation techniques. Low-silica sources within the deposits could also be blended with higher silica resources to produce acceptable process products.	modelling	bauxite and transitional. Block grades for alumina, silica, available alumina and reactive silica were estimated using ordinary kriging within the discrete geological zones. Some available alumina and reactive silica grades outside of the main ore zone were not assayed and were populated using a multiple linear regression from the estimated alumina and silica block grades. These values were then merged with assayed values to provide a complete data set for estimation purposes. The models were validated by visual comparison of input data and output block estimated grades, and comparison of input and output means. An internal peer review process confirmed
Cut-off parameters  The cut-off grade applied to both Juturna and Vallonia is a nominal 25% available alumina threshold derived from data measurements and/or regression estimates.  Mining factors and assumptions  It is assumed that mining of the deposit will be via truck and shovel configuration and that there will be good visual control to establish the top and base of bauxite during mining. There has been no minimum mining thickness assumed.  Metallurgical assumptions  At both Aurora and Rusina, the available alumina grades exceed the stated Bauxite Resources target grade. Reactive silica is below the four to five dry-weight percent that is implied to have a significant negative effect on Bayer-process reagent consumption. The company is carrying out studies to assess the degree to which high-silica Mineral Resources such as at Rusina, can be positively affected by application of beneficiation techniques. Low-silica sources within the deposits could also be blended with higher silica resources to produce acceptable process products.	Moisture	data indicates the dry density is in the order of 1.6 tonnes per cubic metre with wet density in the order of 1.7, which implies an in situ
assumptions the top and base of bauxite during mining. There has been no minimum mining thickness assumed.  Metallurgical assumptions four to five dry-weight percent that is implied to have a significant negative effect on Bayer-process reagent consumption. The company is carrying out studies to assess the degree to which high-silica Mineral Resources such as at Rusina, can be positively affected by application of beneficiation techniques. Low-silica sources within the deposits could also be blended with higher silica resources to produce acceptable process products.	Cut-off parameters	The cut-off grade applied to both Juturna and Vallonia is a nominal 25% available alumina threshold derived from data measurements and/or regression estimates.
assumptions four to five dry-weight percent that is implied to have a significant negative effect on Bayer-process reagent consumption. The company is carrying out studies to assess the degree to which high-silica Mineral Resources such as at Rusina, can be positively affected by application of beneficiation techniques. Low-silica sources within the deposits could also be blended with higher silica resources to produce acceptable process products.	_	the top and base of bauxite during mining. There has been no minimum mining thickness assumed.
	_	four to five dry-weight percent that is implied to have a significant negative effect on Bayer-process reagent consumption. The company is carrying out studies to assess the degree to which high-silica Mineral Resources such as at Rusina, can be positively affected by application of beneficiation techniques. Low-silica sources within the deposits could also be blended with higher silica resources to
i	Bulk density	



Classification	The Mineral Resource estimates were classified primarily on the basis of collar spacing with adjustments for data quality where
	considered appropriate. The Aurora estimate has been classified as Indicated Mineral Resource where the collar spacing is 40m square
	or less and Inferred Mineral Resource elsewhere.
Audits and reviews	The mineral resource estimates have been peer reviewed by Snowden and by Bauxite Resources' Competent Person. No external fully
	independent audits or reviews have been completed.
Discussion of	No uncertainty studies have been carried out to establish the local confidence and accuracy of the Mineral Resource estimates.
relative accuracy/	
confidence.	

Cardea 3 Resource Es	stimate Parameters – November 2011
Geological	Geological logging of drilling has confirmed the geometry of the mineralisation with a high degree of confidence. Geochemical changes
interpretation	down hole have been used to determine the bauxite zone. A wireframe was constructed to represent the major zone of mineralisation within the laterite profile. The overlying gravel zone and underlying clay zone are assumed to be outside of the main mineralised
	envelope, which is defined by the hardcap, bauxite and transitional zones
Dimensions	The Cardea 3 resource area extends over a strike length of 3,8km, includes the 11.5m vertical interval from 344mRL to 332.5mRL and occurs as one continuous zone (pod). The Cardea3 portion within E70-3432 (BAJV) occurs as one main zone in the south and a small limb to the north which extends into E70-3160 (Shandong/HDM) and is part of the main continuous zone of mineralisation. The mineralisation is near surface, flat lying with an average overburden thickness of 0.75 metres.
Estimation and	The deposit mineralisation was constrained by wireframes constructed using a 16% available alumina cut-off grade in association with
modelling	changes to reactive silica down hole. The wireframes were applied as hard boundaries in the estimate. The bauxite domain was
techniques	constrained into one continuous zone of mineralisation and a statistical analysis was conducted on this domain. No high grade cuts
	were applied to the data. Using parameters derived from modelled variograms, Ordinary Kriging was used to estimate average block
	grades in 3 passes using Surpac. An ID2 interpolation was used to check the OK model. Parent block size of 40m NS by 40m EW by 1m
	vertical with sub-cells of 10m by 10m by 0.5m. The parent block size was selected on the basis of being approximately 50% of the
	average drill hole spacing in the deposit. Validation of the model included detailed comparison of composite grades and block grades by
	northing and elevation. Validation plots showed good correlation between the composite grades and the block model grades.
Moisture	Resource tonnages are reported as dry metric tonnes with an assumed dry density of 1.6 tonnes per cubic metre. Available test data
	indicates the dry density is in the order of 1.6 tonnes per cubic metre with wet density in the order of 1.7, which implies an in situ
	moisture content of 0.1 tonnes per cubic metre (6 to 7% moisture).
Cut-off parameters	The Mineral Resource has been reported at a 25% available Al2O3 cut-off and has been based on assumptions about economic cut-off
	grades for open pit mining.
Mining factors and	It is assumed that mining of the deposit will be via truck and shovel configuration and that there will be good visual control to establish
assumptions	the top and base of bauxite during mining. There has been no minimum mining thickness assumed.
Metallurgical	The available alumina grades exceed the stated Bauxite Resources target grade. Reactive silica is below the four to five dry-weight
assumptions	percent that is implied to have a significant negative effect on Bayer-process reagent consumption. The company is carrying out studies to assess the degree to which high-silica Mineral Resources can be positively affected by application of beneficiation techniques. Low-
	silica sources within the deposits could also be blended with higher silica resources to produce acceptable process products.
Bulk density	A dry bulk density of 1.6 tonnes per cubic metre has been used. The in situ bulk density assignment was based on 770 previous reported measurements on diamond core samples taken from neighbouring BRL deposits.
Classification	Mineral Resources were classified in accordance with the Australasian Code for the Reporting of Identified Mineral Resources and Ore
	Reserves (JORC, 2004). The Indicated portion of the resource was defined where the drill spacing was at 80m by 80m, continuity of
	mineralisation was robust through the thickest bauxite zones where limited or no calculated assays were used, and supported by
	kriging efficiencies of greater than 90%. The Inferred portion of the resource was defined where the drill spacing was still
	predominantly 80m by 80m, continuity of mineralisation was good, but a portion of available alumina and reactive silica assays were
	calculated rather than assayed.
Audits and reviews	The mineral resource estimates have been peer reviewed by Snowden and by Bauxite Resources' Competent Person. No external fully
D'annaign of	independent audits or reviews have been completed.
Discussion of relative accuracy/	No uncertainty studies have been carried out to establish the local confidence and accuracy of the Mineral Resource estimates.
confidence.	
cominence.	

Parameters for Felici	tas and Cronus resource estimates		
Sampling	Vacuum samples were collected as 0.5m samples using a twin riffle splitter.		
techniques			
Drilling techniques	All drilling is vacuum using a 45mm drill bit.		
Drill sample	Actual recoveries are not recorded but riffle split samples are weighed and should be approximately 1.5kg. This provides an indirect		
recovery	record of sample recovery. Geologists comment when recovery is poor or ground conditions are wet.		
Logging	All holes were field logged by company geologists. Lithology and weathering information is routinely recorded.		
Sub-sampling	All sampling procedures are considered to be of an acceptable standard and adhere to industry standards.		
techniques and	Vacuum – 0.5m samples collected at the rig using a riffle splitter to collect approximately 1.5kg samples in calico bags, with the		
sample preparation	remaining sample dropped onto the ground.		
	Procedure for field duplicate sampling for vacuum drilling is to retain both riffle split samples at a rate of 1:100, and more recently to		
	1:25 samples. * No field duplicates collected from Cronus		
Quality of assay	Estimates for principal bauxite components of alumina, silica, iron, titania, loss on ignition, and a suite of trace elements analysed by		
data and laboratory	XRF at Nagrom Laboratory in Perth.		
tests	Laboratory control measures include the use of four matrix matched standards, and determination of precision and accuracy according		
	to ISO standards (certified standards, blanks, check assay and duplicate sampling).		
	BAJV programs of QAQC have produced results which support the sampling and assaying procedures used at the site.		
Verification of	No verification of intersections has been carried out at Felicitas or Cronus		
sampling and			
assaying			
Location of data	Felicitas: All the drill holes used in the resource estimate have been accurately surveyed. Down hole surveys have not been taken as drill		



points	holes are all less than 25m in depth and drilled vertically through the predominantly flat lying laterite.
	Cronus: All the 2011 drill holes used in the resource estimate have been accurately surveyed. All 2012 drill holes are nominal and collars
	have been projected onto topographic surface for modeling purposes. Down hole surveys have not been taken as drill holes are all less
	than 16m in depth and drilled vertically through the predominantly flat lying laterite.
Data spacing and distribution	Felicitas: Drill spacing of 80m (along strike) by 80m (on section) and considered adequate to establish both geological and grade continuity.
	Cronus: Drill spacing is between 80m to 40m (along strike) by 40m (on section) and considered adequate to establish both geological and grade continuity.
Orientation of data	The orientation of the drilling (vertical) is approximately perpendicular to the sub-horizontal mineralisation and is unlikely to have
in relation to	introduced any significant sampling bias.
geological structure	, , , , , , , , , , , , , , , , , , ,
Audits or reviews.	Sampling techniques were viewed in the field for Felicitas.
Database integrity	Data audits were undertaken in Surpac. No major errors were recorded. rOREdata validate the database before sending to BAJV.
Geological	Geological logging of drilling has confirmed the geometry of the mineralisation with a high degree of confidence. Geochemical changes
interpretation	down hole have been used to determine the bauxite zone.
Dimensions	The Felicitas resource area extends over a strike length of 14.8km (from 6,490,730mN – 6,505,550mN) and includes the 25m vertical
2	interval from 358mRL to 333mRL. The Cronus resource area covers a total lateral extent of 3.3km N-S (from 6,252,850mN -
	6,255,850mN) and 3.5km E-W (from 458,250mE - 462,800mE) and includes the 16m vertical interval from 276mRL to 261mRL.
Estimation and	The deposit mineralisation was constrained by wireframes constructed using a nominal 18% available Al2O3 cut-off grade in association
modelling	with changes to reactive silica down hole. The wireframes were applied as hard boundaries in the estimate.
techniques	Felicitas: The bauxite domain was constrained into 24 separate objects. A statistical analysis was conducted on these objects. No high
	grade cuts were applied to the data. A geostatistical analysis was carried out on 4 of the main objects with resultant parameters applied
	to adjacent smaller lodes.
	Using parameters derived from modelled variograms, Ordinary Kriging was used to estimate average block grades in 3 passes using
	Surpac.
	Parent block size of 40m NS by 40m EW by 1m vertical with sub-cells of 20m by 20m by 0.5m. The parent block size was selected on the
	basis of being approximately 50% of the average drill hole spacing in the deposit.
	Validation of the model included detailed comparison of composite grades and block grades by northing and elevation. Validation plots
	showed good correlation between the composite grades and the block model grades.
	Cronus: The bauxite domain was constrained into 8 individual lodes of mineralisation. A statistical analysis was conducted on the
	combined domains. No high grade cuts were applied to the data. Using parameters derived from modelled variograms, Ordinary Kriging
	was used to estimate average block grades (for object 2 and 4) in 3 passes using Surpac. An ID2 interpolation was used to interpolate
	grade into the smaller objects.
Moisture	Tonnages and grades were estimated on a dry in situ basis. No moisture values were reviewed
Cut-off parameters	The Mineral Resource has been reported at a 25% Av Al2O3 cut-off and has been based on assumptions about economic cut-off grades
	for open pit mining.
Mining factors and	The deposit has the potential to be mined using open pit techniques.
assumptions	
Metallurgical	No assumptions have been made regarding metallurgy other than the material could be refined using the industry recognised Bayer
assumptions	Processing method.
Bulk density	The in situ bulk density assignment was based on 773 previous reported measurements on diamond core samples taken from
•	neighbouring BAJV deposits.
Classification	Mineral Resources were classified in accordance with the Australasian Code for the Reporting of Identified Mineral Resources and Ore
	Reserves (JORC, 2004).
	Felicitas: The Indicated portion of the resource was defined where the drill spacing was at 80m by 80m, continuity of mineralisation was
	robust through the thickest bauxite zones where limited or no calculated assays were used, the overlying topography was flat to slightly
	inclined, and kriging efficiencies were greater than 90%.
	The Inferred portion of the resource was defined where the drill spacing was still predominantly 80m by 80m but the topography was
	more undulating resulting in thinner and less continuous zones of mineralisation.
	Cronus: The resource was classified as Inferred Mineral Resource. The resource has been defined by regular drill spacings varying from
	80m by 80m to 40m by 40m and the mineralised continuity is good, however regression estimates for Av Al2O3 and Re SiO2 have been
	used to inform the block estimates in the north and no bulk density measurements have been conducted at this deposit.
Audits and reviews	Internal audits have been completed by RUL which verified the technical inputs, methodology, parameters and results of the estimate.